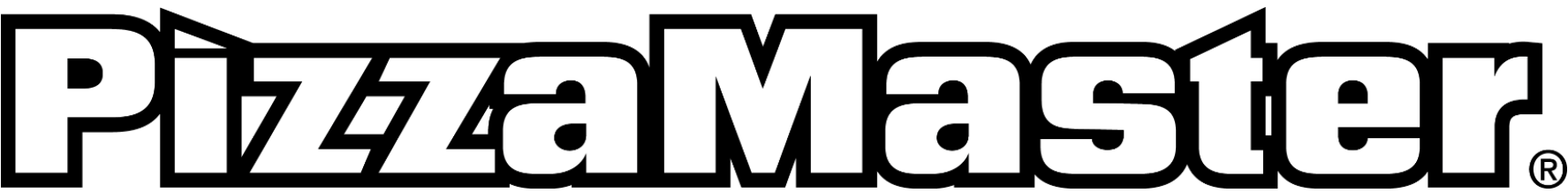


1 Power supply per deck 400V 3ph +N					1 power supply per oven 2 power supply (Deck 4-5)			
		L1	L2	L3		L1	L2	L3
PM 72X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	10,7 (14,8)	9,3	9	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	32,1 36,2	27,9	27,0
	X200, heaters Deck 2	9	9,3	9				
	X300, heaters Deck 3	9	9,3	9				
	X400, heaters Deck 4	9	9,3	9		X400, Sub supply terminal, heaters Deck 4	18,0	18,6
	X500, heaters Deck 5	9	9,3	9			18,6	18,0
PM 73X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	15,2 (19,3)	13,9	13,5	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	45,6 49,7	41,7	40,5
	X200, heaters Deck 2	13,5	13,9	13,5				
	X300, heaters Deck 3	13,5	13,9	13,5				
	X400, heaters Deck 4	13,5	13,9	13,5		X400, Sub supply terminal, heaters Deck 4	27,0	27,8
	X500, heaters Deck 5	13,5	13,9	13,5			27,8	27,0
PM 74X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	19,7 (23,8)	18,5	18	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	59,1 63,2	55,5	54,0
	X200, heaters Deck 2	18	18,5	18				
	X300, heaters Deck 3	18	18,5	18				
	X400, heaters Deck 4	18	18,5	18		X400, Sub supply terminal, heaters Deck 4	36,0	37,0
	X500, heaters Deck 5	18	18,5	18			37,0	36,0
PM 82X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	14,5 (18,6)	13	13	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	43,5 47,6	39,0	39,0
	X200, heaters Deck 2	12,7	13	13				
	X300, heaters Deck 3	12,7	13	13				
	X400, heaters Deck 4	12,7	13	13		X400, Sub supply terminal, heaters Deck 4	25,4	26,0
	X500, heaters Deck 5	12,7	13	13			26,0	26,0
PM 83X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	20,8 (24,9)	19,5	19,5	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	62,4 66,5	58,5	58,5
	X200, heaters Deck 2	19,1	19,5	19,5				
	X300, heaters Deck 3	19,1	19,5	19,5				
	X400, heaters Deck 4	19,1	19,5	19,5		X400, Sub supply terminal, heaters Deck 4	38,2	39,0
	X500, heaters Deck 5	19,1	19,5	19,5			39,0	39,0
PM 84X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	25,8 (29,9)	24,6	24,6	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	77,4 81,5	73,8	73,8
	X200, heaters Deck 2	24,1	24,6	24,6				
	X300, heaters Deck 3	24,1	24,6	24,6				
	X400, heaters Deck 4	24,1	24,6	24,6		X400, Sub supply terminal, heaters Deck 4	48,2	49,2
	X500, heaters Deck 5	24,1	24,6	24,6			49,2	49,2
PM 91X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	12,6 (16,7)	11	11	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	37,8 41,9	33,0	33,0
	X200, heaters Deck 2	10,8	11	11				
	X300, heaters Deck 3	10,8	11	11				
	X400, heaters Deck 4	10,8	11	11		X400, Sub supply terminal, heaters Deck 4	21,6	22,0
	X500, heaters Deck 5	10,8	11	11			22,0	22,0
PM 92X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	17,2 (21,3)	15,8	15,8	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	51,6 55,7	47,4	47,4
	X200, heaters Deck 2	15,5	15,8	15,8				
	X300, heaters Deck 3	15,5	15,8	15,8				
	X400, heaters Deck 4	15,5	15,8	15,8		X400, Sub supply terminal, heaters Deck 4	31,0	31,6
	X500, heaters Deck 5	15,5	15,8	15,8			31,6	31,6
PM 93X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	25,6 (29,7)	24,4	24,4	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	76,8 80,9	73,2	73,2
	X200, heaters Deck 2	23,9	24,4	24,4				
	X300, heaters Deck 3	23,9	24,4	24,4				
	X400, heaters Deck 4	23,9	24,4	24,4		X400, Sub supply terminal, heaters Deck 4	47,8	48,8
	X500, heaters Deck 5	23,9	24,4	24,4			48,8	48,8
PM 94X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	32,1 (36,2)	31	31	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	96,3 100,4	93,0	93,0
	X200, heaters Deck 2	30,4	31	31				
	X300, heaters Deck 3	30,4	31	31				
	X400, heaters Deck 4	30,4	31	31		X400, Sub supply terminal, heaters Deck 4	60,8	62,0
	X500, heaters Deck 5	30,4	31	31			62,0	62,0

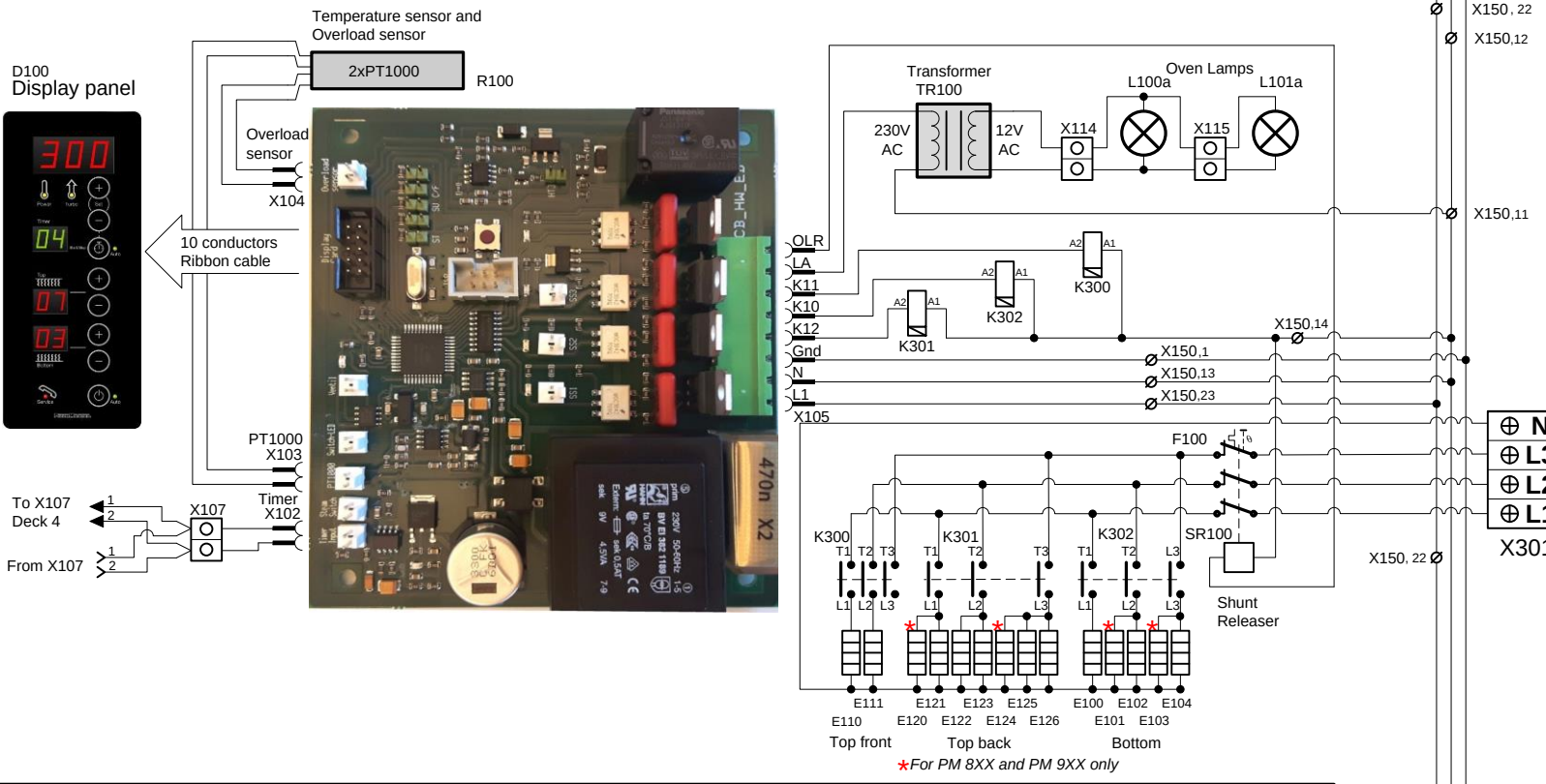
VOLTAGE

400V 3ph + N

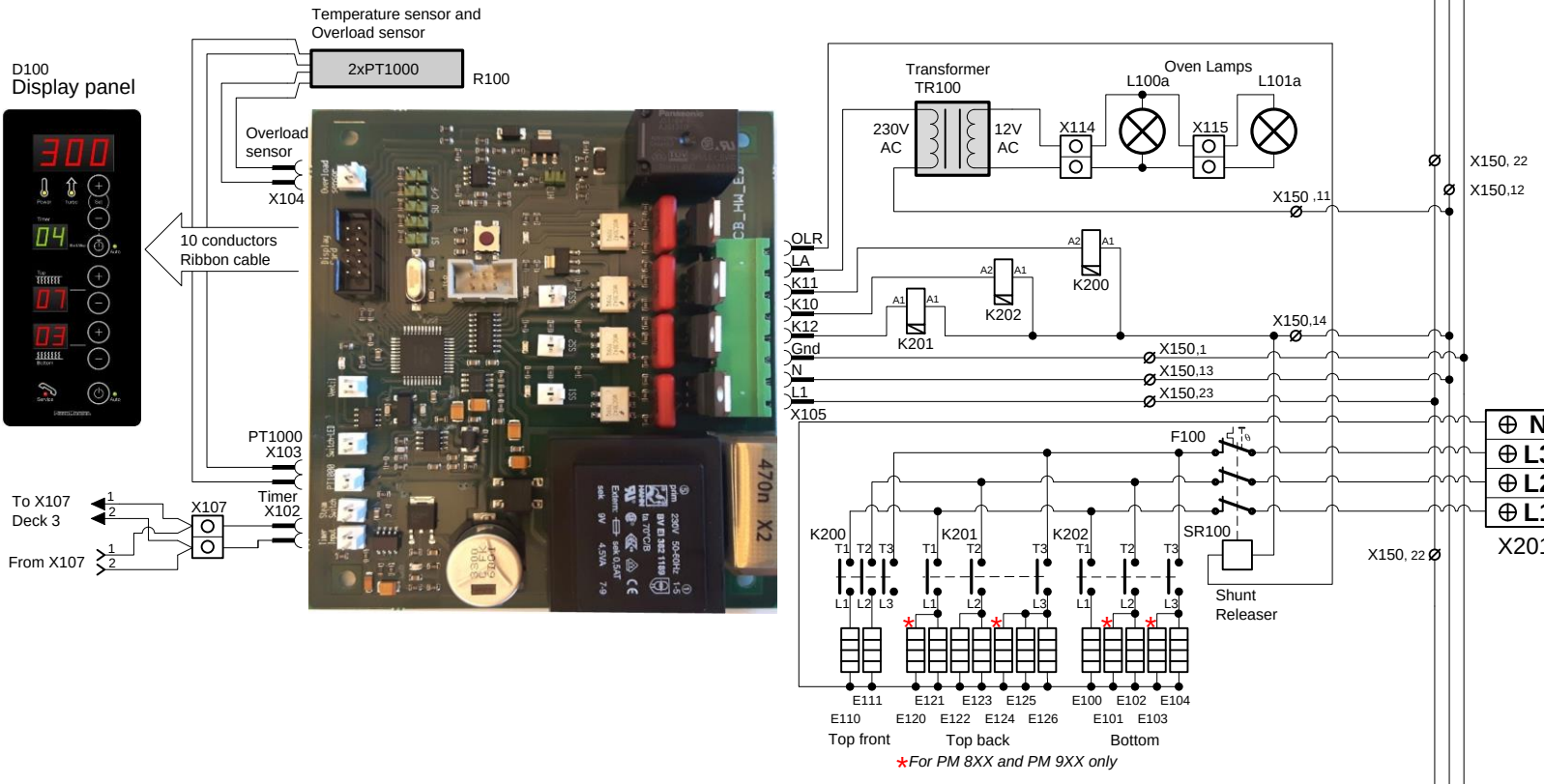
MODELS		
700 Series	800 Series	900 Series
PM 72X ED	PM 82X ED	PM 91X ED
PM 73X ED	PM 83X ED	PM 92X ED
PM 74X ED	PM 84X ED	PM 93X ED
		PM 94X ED



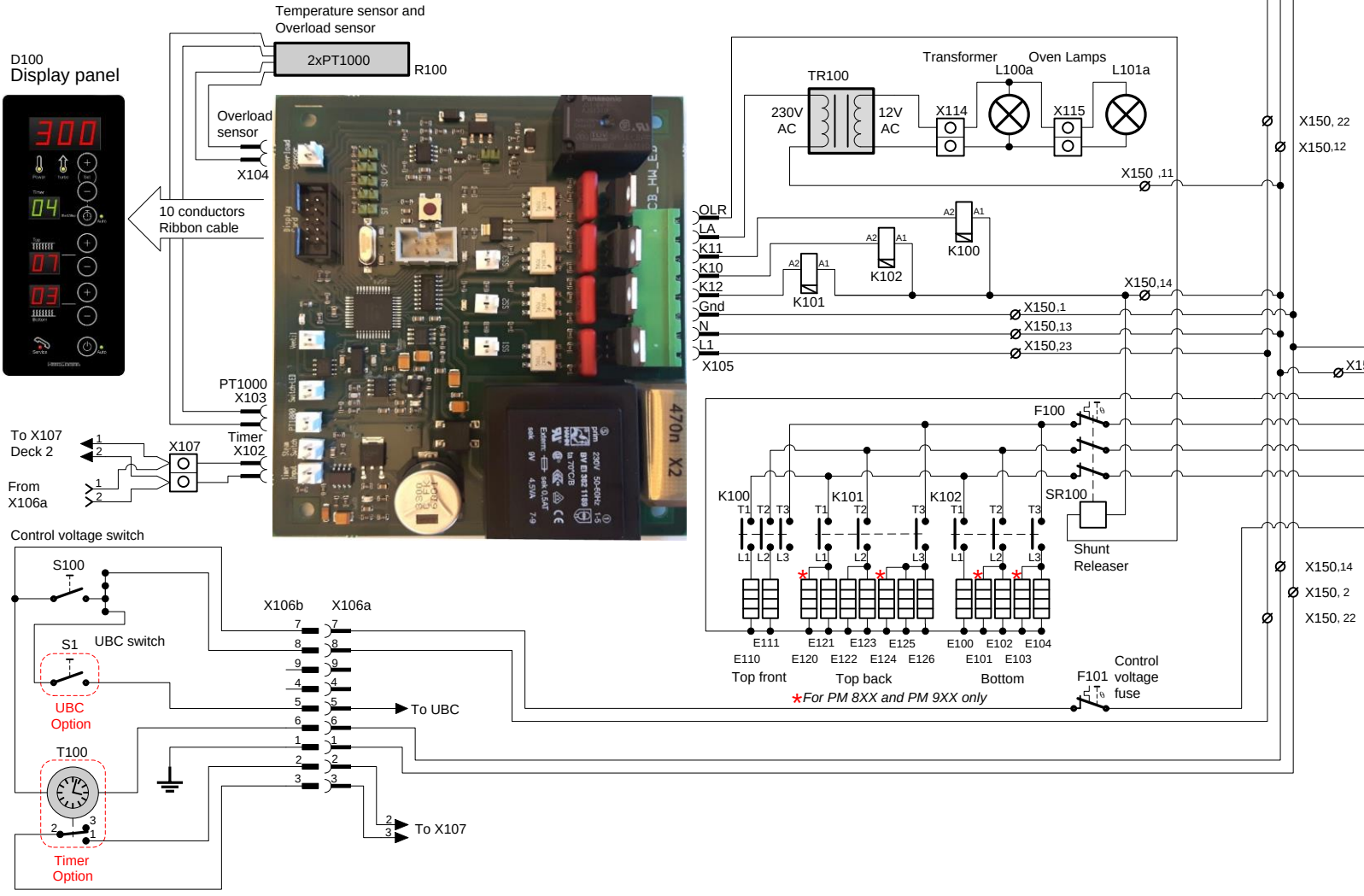
Deck 3



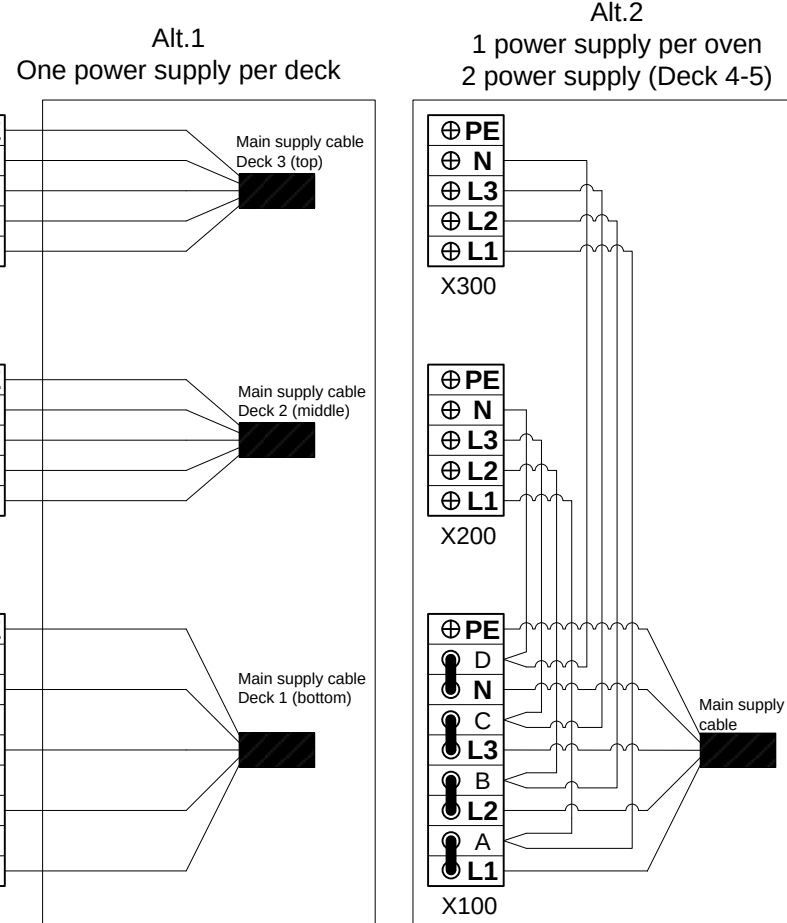
Deck 2



Deck 1 (bottom)

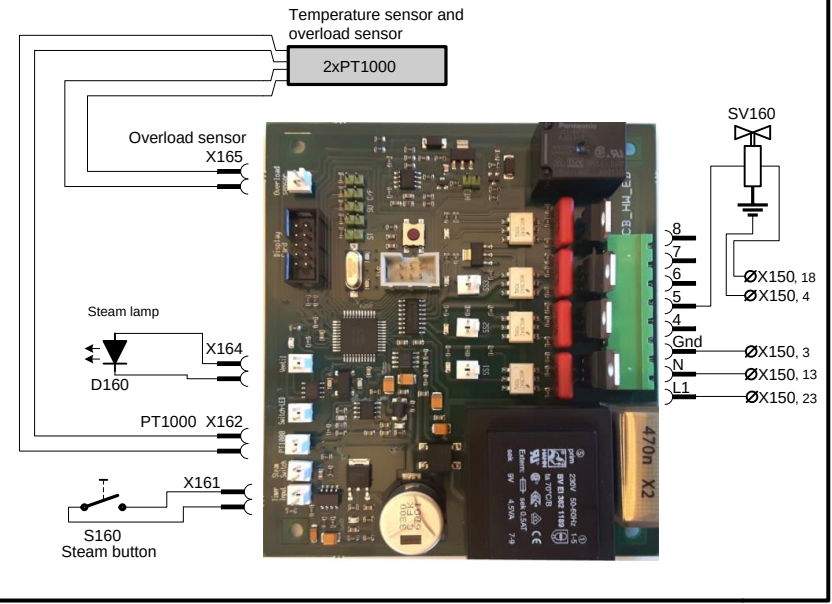


Electrical connection

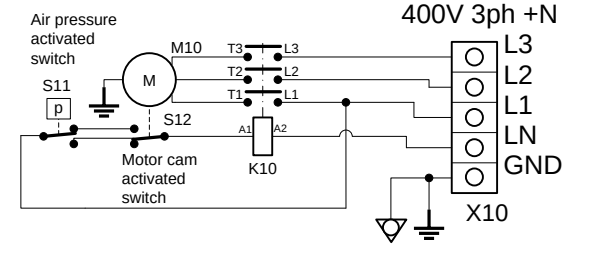


Optional

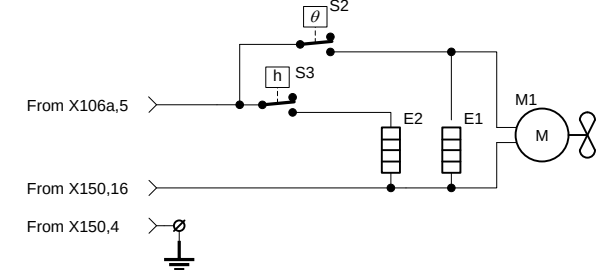
Steam per deck



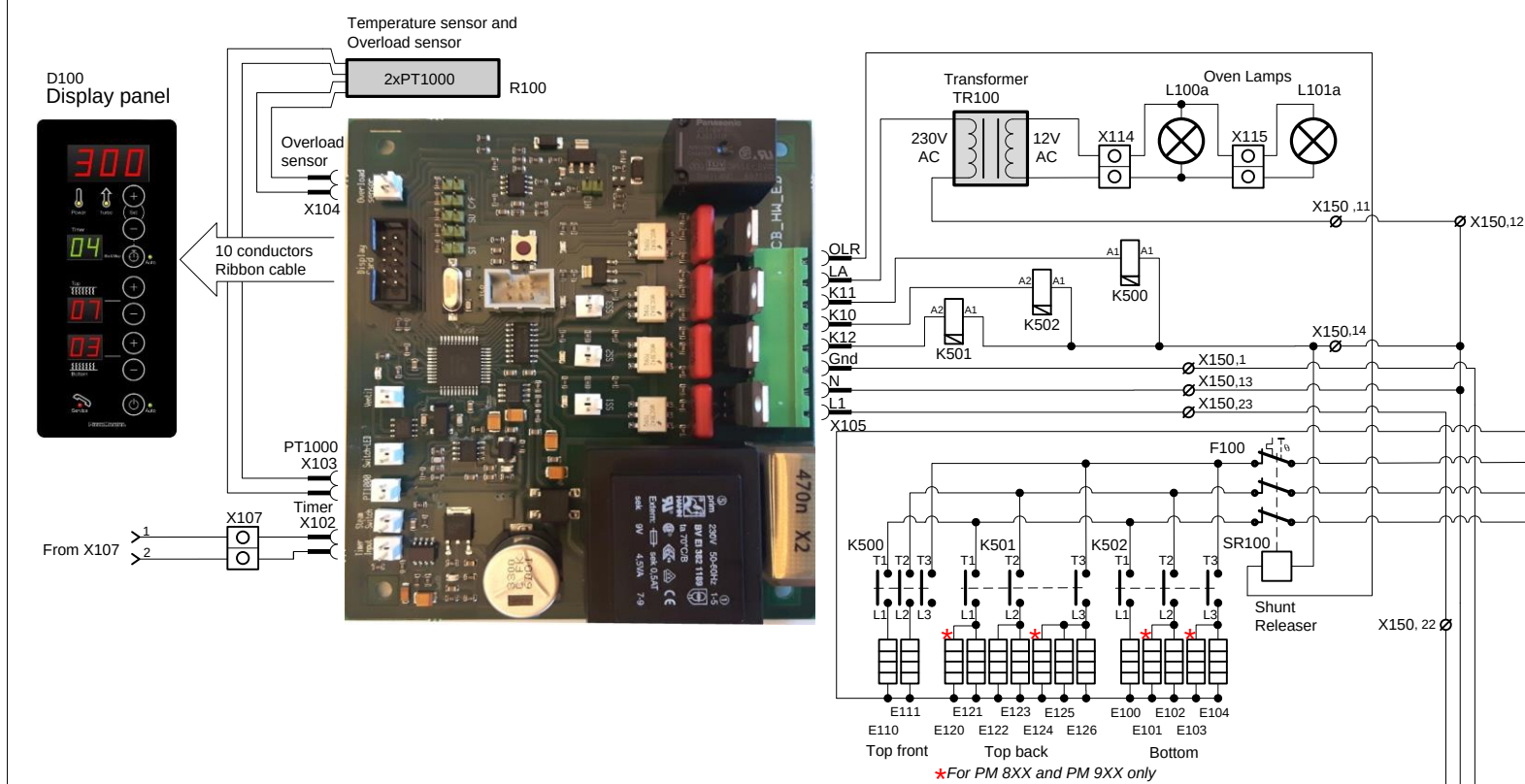
Deck door opener



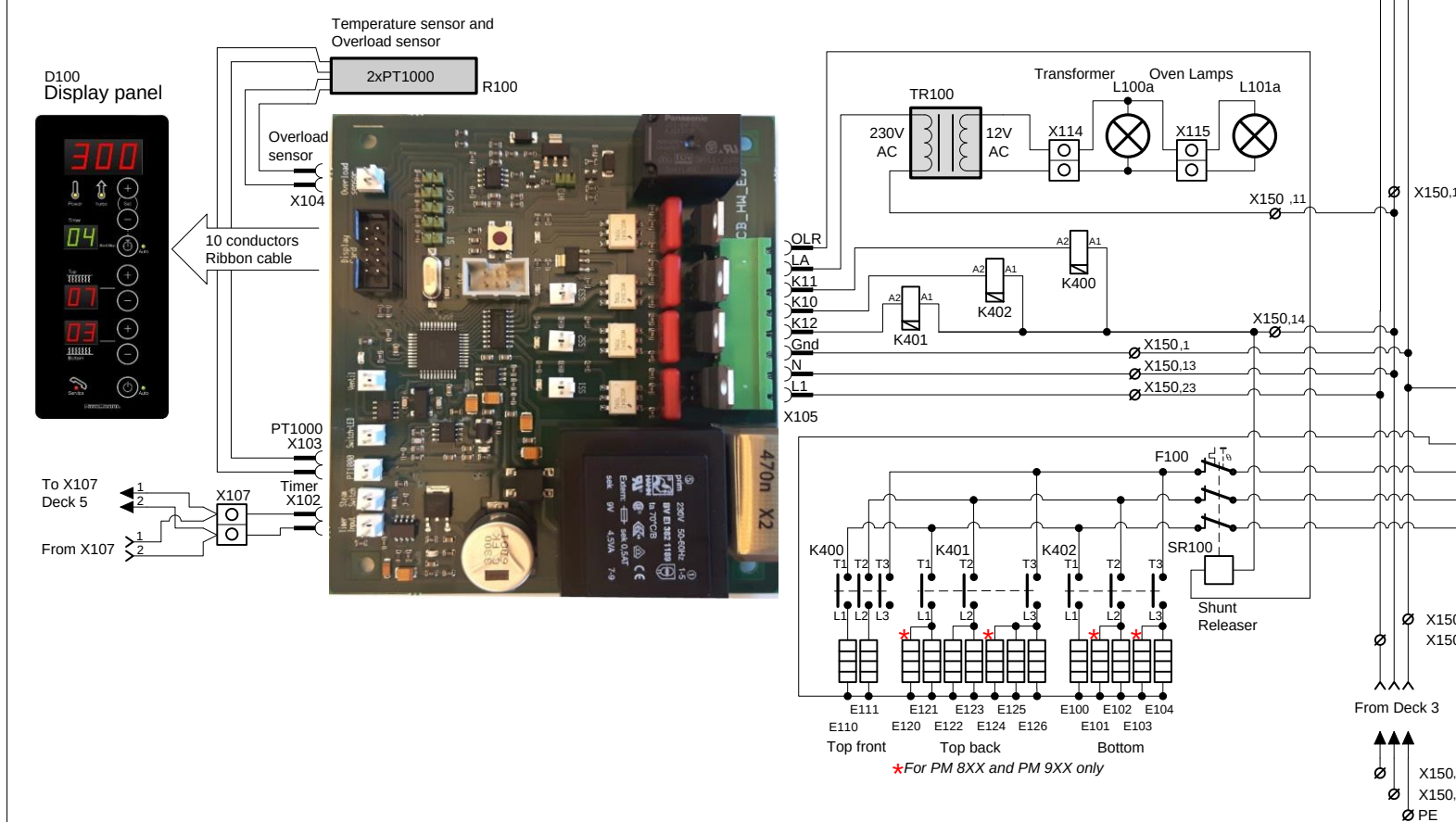
UBC-P Only deck 1



Deck 5



Deck 4



Electrical connection

