

1 Power supply per deck 400V 3ph +N					1 power supply per oven 2 power supply (Deck 4-5)				
		L1	L2	L3		L1	L2	L3	
PM 72X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	10,7 (14,8)	9,3	9	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	32,1 36,2	27,9	27,0	
	X200, heaters Deck 2	9	9,3	9					
	X300, heaters Deck 3	9	9,3	9					
	X400, heaters Deck 4	9	9,3	9	X400, Sub supply terminal, heaters Deck 4	18,0	18,6	18,0	
	X500, heaters Deck 5	9	9,3	9					
PM 73X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	15,2 (19,3)	13,9	13,5	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	45,6 49,7	41,7	40,5	
	X200, heaters Deck 2	13,5	13,9	13,5					
	X300, heaters Deck 3	13,5	13,9	13,5					
	X400, heaters Deck 4	13,5	13,9	13,5	X400, Sub supply terminal, heaters Deck 4	27,0	27,8	27,0	
	X500, heaters Deck 5	13,5	13,9	13,5					
PM 74X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	19,7 (23,8)	18,5	18	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	59,1 63,2	55,5	54,0	
	X200, heaters Deck 2	18	18,5	18					
	X300, heaters Deck 3	18	18,5	18					
	X400, heaters Deck 4	18	18,5	18	X400, Sub supply terminal, heaters Deck 4	36,0	37,0	36,0	
	X500, heaters Deck 5	18	18,5	18					
PM 82X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	14,5 (18,6)	13	13	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	43,5 47,6	39,0	39,0	
	X200, heaters Deck 2	12,7	13	13					
	X300, heaters Deck 3	12,7	13	13					
	X400, heaters Deck 4	12,7	13	13	X400, Sub supply terminal, heaters Deck 4	25,4	26,0	26,0	
	X500, heaters Deck 5	12,7	13	13					
PM 83X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	20,8 (24,9)	19,5	19,5	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	62,4 66,5	58,5	58,5	
	X200, heaters Deck 2	19,1	19,5	19,5					
	X300, heaters Deck 3	19,1	19,5	19,5					
	X400, heaters Deck 4	19,1	19,5	19,5	X400, Sub supply terminal, heaters Deck 4	38,2	39,0	39,0	
	X500, heaters Deck 5	19,1	19,5	19,5					
PM 84X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	25,8 (29,9)	24,6	24,6	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	77,4 81,5	73,8	73,8	
	X200, heaters Deck 2	24,1	24,6	24,6					
	X300, heaters Deck 3	24,1	24,6	24,6					
	X400, heaters Deck 4	24,1	24,6	24,6	X400, Sub supply terminal, heaters Deck 4	48,2	49,2	49,2	
	X500, heaters Deck 5	24,1	24,6	24,6					
PM 91X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	12,6 (16,7)	11	11	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	37,8 41,9	33,0	33,0	
	X200, heaters Deck 2	10,8	11	11					
	X300, heaters Deck 3	10,8	11	11					
	X400, heaters Deck 4	10,8	11	11	X400, Sub supply terminal, heaters Deck 4	21,6	22,0	22,0	
	X500, heaters Deck 5	10,8	11	11					
PM 92X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	17,2 (21,3)	15,8	15,8	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	51,6 55,7	47,4	47,4	
	X200, heaters Deck 2	15,5	15,8	15,8					
	X300, heaters Deck 3	15,5	15,8	15,8					
	X400, heaters Deck 4	15,5	15,8	15,8	X400, Sub supply terminal, heaters Deck 4	31,0	31,6	31,6	
	X500, heaters Deck 5	15,5	15,8	15,8					
PM 93X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	25,6 (29,7)	24,4	24,4	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	76,8 80,9	73,2	73,2	
	X200, heaters Deck 2	23,9	24,4	24,4					
	X300, heaters Deck 3	23,9	24,4	24,4					
	X400, heaters Deck 4	23,9	24,4	24,4	X400, Sub supply terminal, heaters Deck 4	47,8	48,8	48,8	
	X500, heaters Deck 5	23,9	24,4	24,4					
PM 94X	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	32,1 (36,2)	31	31	X100, Main supply terminal, heaters Deck 1 (X100 with optional UBC)	96,3 100,4	93,0	93,0	
	X200, heaters Deck 2	30,4	31	31					
	X300, heaters Deck 3	30,4	31	31					
	X400, heaters Deck 4	30,4	31	31	X400, Sub supply terminal, heaters Deck 4	60,8	62,0	62,0	
	X500, heaters Deck 5	30,4	31	31					

VOLTAGE

400V 3ph + N

MODELS

700 Series

PM 72X E

PM 73X E

PM 74X E

800 Series

PM 82X E

PM 83X E

PM 84X E

900 Series

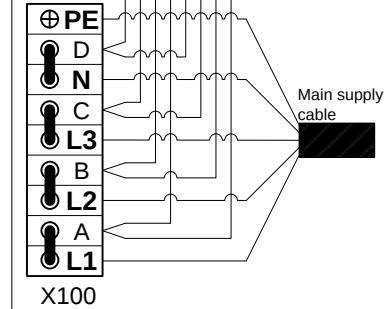
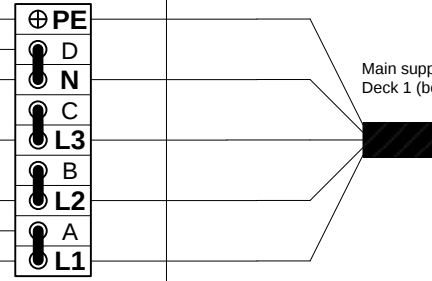
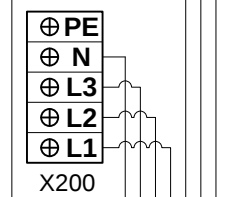
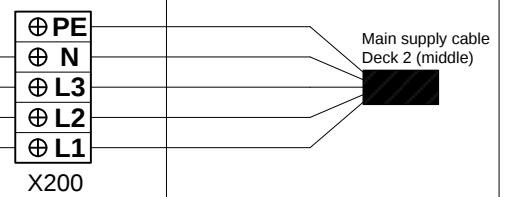
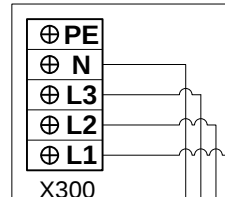
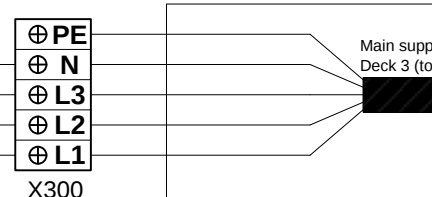
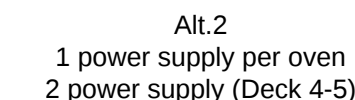
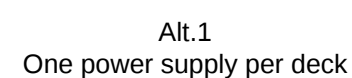
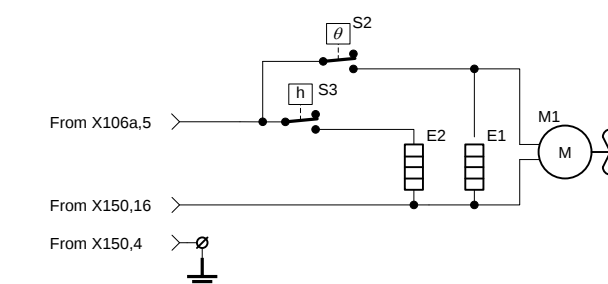
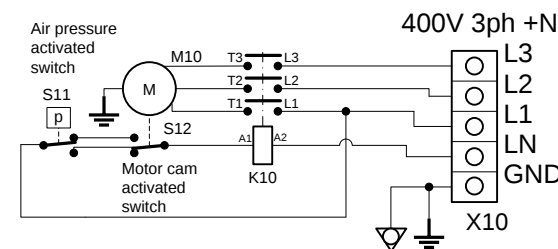
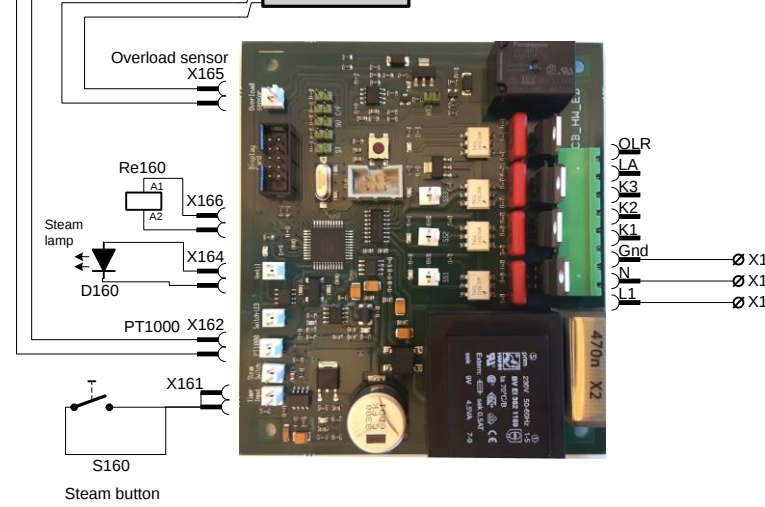
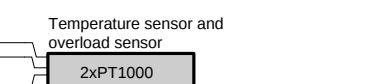
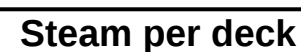
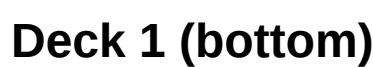
PM 91X E

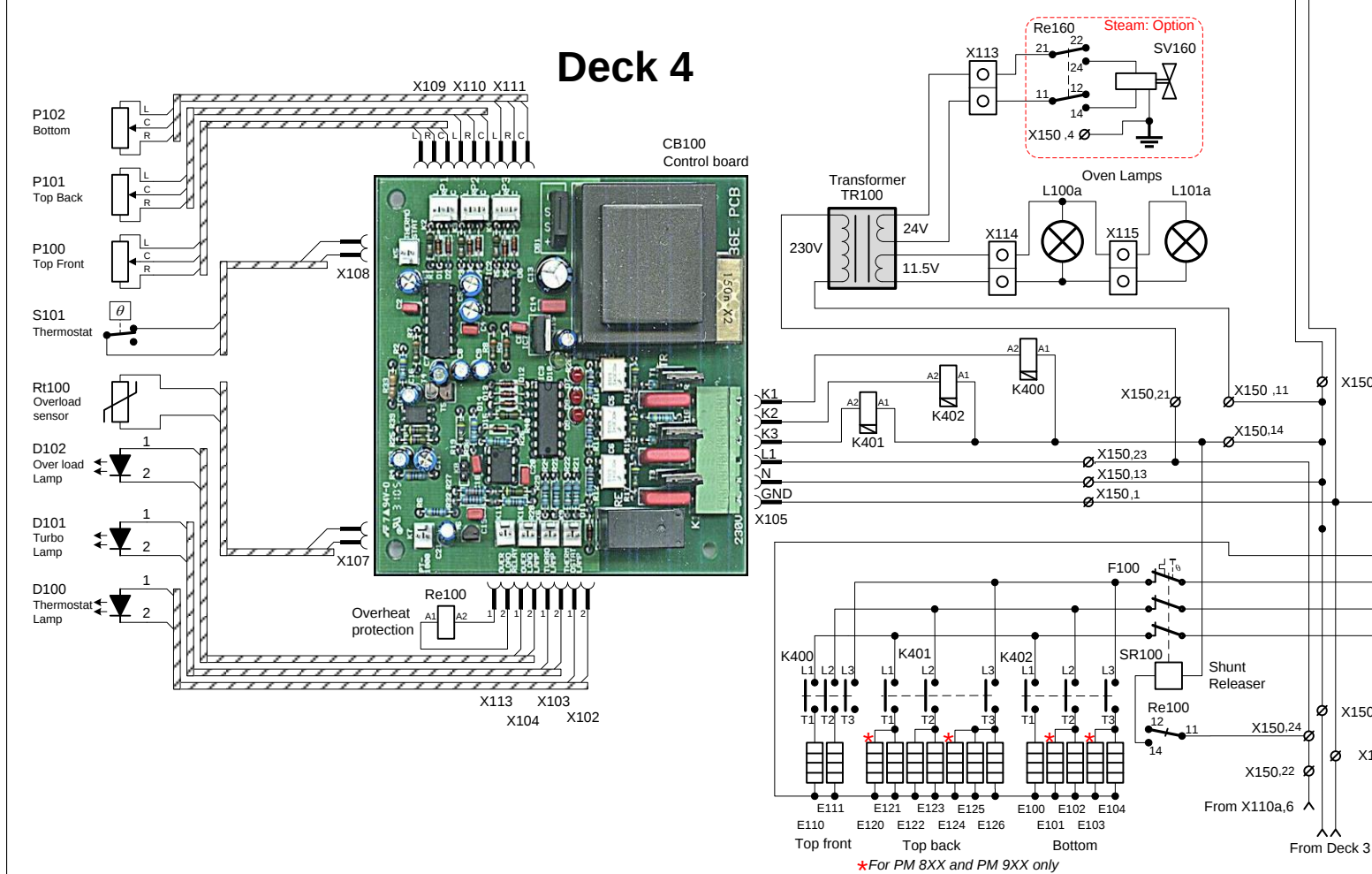
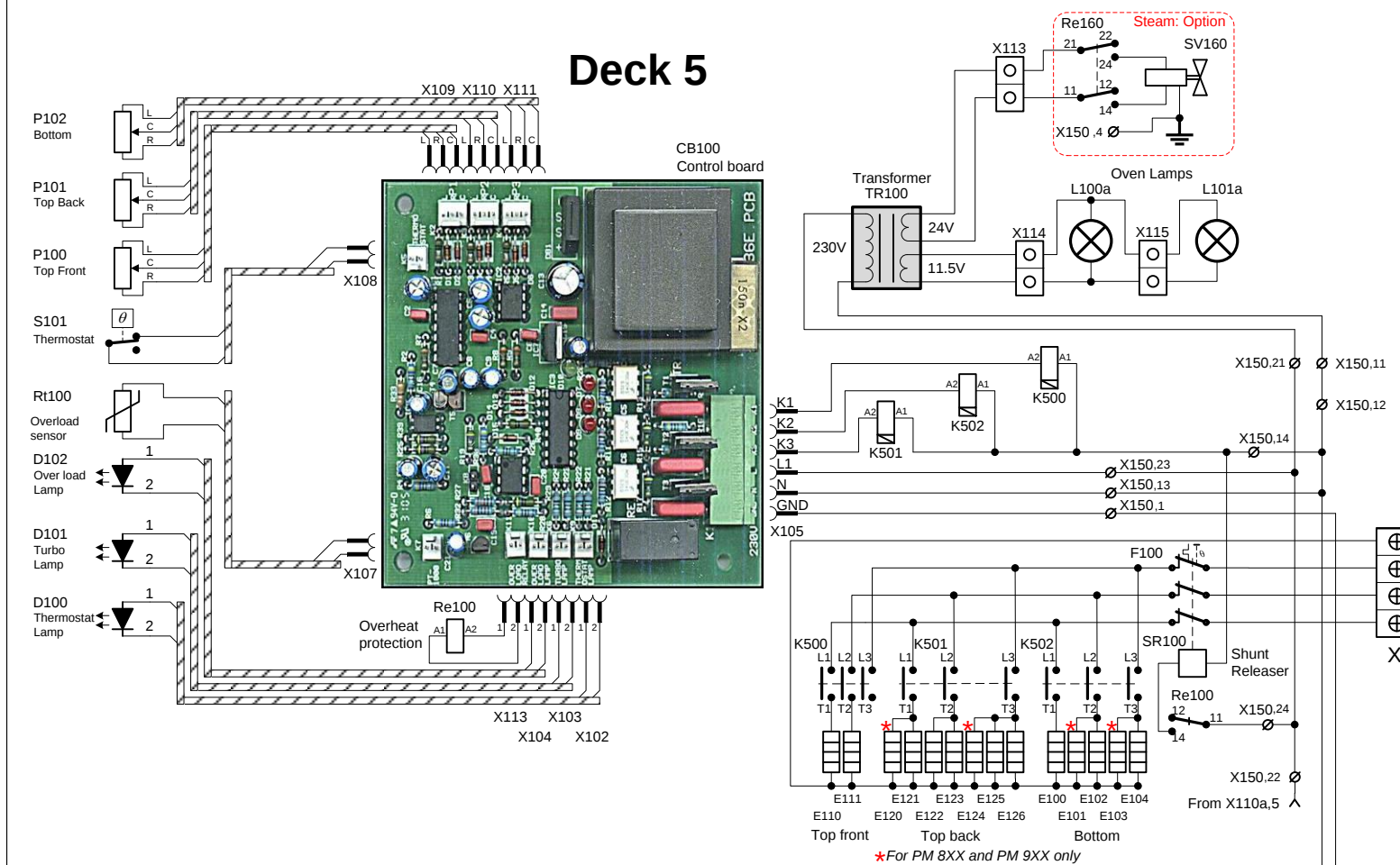
PM 92X E

PM 93X E

PM 94X E







Electrical connection

Alt.1
One power supply per deck

Alt.2
1 power supply per oven
2 power supply (Deck 4-5)

